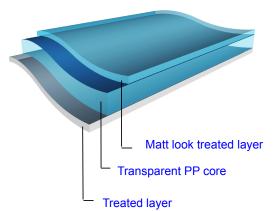


THAI FILM INDUSTRIES PUBLIC CO., LTD.

B-16



BOPP HI HAZE MATT FOR PUBLISHING

Description:

This film is special designed of BOPP film for board lamination. TFI film offers very fine & high haze matt finished on one side. This film is widely used for laminating book brochures, diary cover, magazine, board box, etc. The high matt side will eliminate more light reflection for soft viewing and classic look creating.

Characteristics:

Less electrostatic on film surface High haze matt appearance Provides soft touch look. Printability

TECHNICAL DATA

TYPICAL PROPERTIES		UNIT		TEST METHODS	TYPICAL VALUE					
THICKNESS		Micron		Micrometer	13	15	18	20	30	
YIELD		m²/kg		-	96.15	83.33	67.75	60.98	40.65	
DENSITY		g/cm ³		ASTM D-1505	0.8 0.82					
AVERAGE THICKNESS VARIATION		%		ASTM E-252	±3					
TENSILE STRENGTH		kg/mm²	MD	ACTM D 002	8					
		(min)	TD	ASTM D-882	18					
ELONGATION AT BREAK		% (max)	MD	ASTM D-882	220					
			TD	ASTIVI D-002	70					
THERMAL SHRINKAGE (120°C 15min.)		% (max)	MD	ASTM D-1204	4.0					
			TD	A3 1W D-1204	2.0					
KINETIC C.O.F.		film/film		ASTM D-1894	0.2 - 0.4					
GLOSS (Angle 45°)		unit (max)	matt side	ASTM D-2457	10					
HAZE		%		ASTM D-1003	80+5					
WETTING TENSION	Both side	Dyne/cm (min)	gloss side	ASTM D-2578	36					
			matt side		38					

DESCRIPTION OF SUPPLY

PAPER CORE I.D. 77 mm (3 in.) 153 mm (6 in.)

ROLL O.D. max. 800 mm

WIDTH RANGE 100 mm - 1,500 mm. (other width on request), Allowance 0, +3 mm

COMBINATION WIDTH 6,000 mm.

LENGTH RANGE STANDARD 2,000 m., 4,000 m., 6,000 m. (other length on request)

JOINT maximum 10% per order

Food approval: Complied with US FDA & EU regulations (on request).

Storage condition: Should be kept in dry storage with temperature 30°C - 40°C.

Disclaimer:

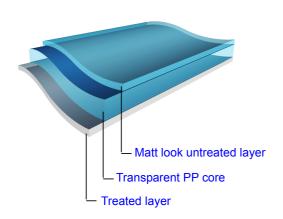
The information provided above is accurate to the best of our knowledge. It is however suggested that the customer confirms these values and product compatibility prior to their use. Thai Film Industries PCL offers no guarantees nor accepts any responsibility for the fitness of the product for any particular use. 15/12/2014



THAI FILM INDUSTRIES PUBLIC CO., LTD.

B-16

BOPP HI HAZE MATT FOR FLEXIBLE PACKAGING



PROVISIONAL TECHNICAL DATA

Description:

This innovative matt film offers for soft & paper look packaging. One side matt other side glossy.

TFI pecially designed this film for high quality printing suitable for both rotogravure and flexographic printing. The low light reflection on matt side improving packaging attractiveness

Characteristics:

Less electrostatic on film surface High haze matt appearance Provides soft touch look. Printability

TYPICAL PROPERTIES		UNIT		TEST METHODS	TYPICAL VALUE					
THICKNESS		Micron		Micrometer	13	15	18	20	30	
YIELD		m²/kg		-	96.15	83.33	67.75	60.98	40.65	
DENSITY		g/cm ³		ASTM D-1505	0.80 0.82					
AVERAGE THICKNESS VARIATION		%		ASTM E-252	± 3					
TENSILE STRENGTH		kg/mm² (min)	MD	ACTM D 000	8					
			TD	ASTM D-882	18					
ELONGATION AT BREAK		% (max)	MD	ACTM D 002	220					
			TD	ASTM D-882	70					
THERMAL SHRINKAGE		% (max)	MD	ASTM D-1204	4.0					
(120°C 15min.)		% (max)	TD	A3 1101 D-1204	2.0					
HAZE		%		ASTM D-1003	80 <u>+</u> 5					
KINETIC C.O.F.		NT/ NT	matt side	ASTM D-1894	0.3 - 0.5					
GLOSS (Angle 45°)		unit (max)	matt side	ASTM D-2457	10					
WETTING TENSION	One side	Dyne/cm (min)	gloss side	ASTM D-2578	38					

DESCRIPTION OF SUPPLY

PAPER CORE I.D. 77 mm (3 in.) 153 mm (6 in.)

ROLL O.D. max. 800 mm

WIDTH RANGE 100 mm - 1,500 mm. (other width on request), Allowance 0, +3 mm

COMBINATION WIDTH 6,000 mm.

LENGTH RANGE STANDARD 2,000 m., 4,000 m., 6,000 m. (other length on request)

JOINT maximum 10% per order

Food approval: Complied with US FDA & EU regulations (on request).

Storage condition: Should be kept in dry storage with temperature 30°C - 40°C.

Disclaimer:

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