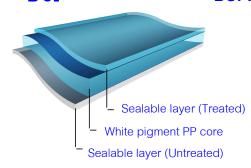


THAI FILM INDUSTRIES PUBLIC CO., LTD.

B-51

BOPP CO-EX WHITE FILM PRINTING & LAMINATION



Description:

This film is widely used in surface printing and lamination for packaging applications. TFI white film offers excellent machinability with both side heatsealable.

Characteristics:

White opaque appearance Printability

Good dimensional stability and flatness Less electrostatic on film surface

TECHNICAL DATA

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|-------------------------------------|------------------|----|---------------|---------------|-------|-------|-------|
| TYPICAL PROPERTIES | UNIT | | TEST METHODS | TYPICAL VALUE | | | |
| THICKNESS | Micron | | Progage | 25 | 30 | 35 | 38 |
| YIELD | m²/kg | | - | 41.24 | 34.36 | 29.46 | 27.13 |
| DENSITY | g/cm³ | | ASTM D-1505 | 0.97 | | | |
| AVERAGE THICKNESS VARIATION | % | | ASTM E-252 | ± 3 | | | |
| TENSILE STRENGTH | kg/mm² | MD | - ASTM D-882 | 8 | | | |
| | (min) | TD | | 18 | | | |
| ELONGATION AT BREAK | % (max) | MD | ASTM D-882 | 200 | | | |
| | | TD | | 70 | | | |
| THERMAL SHRINKAGE (120°C 15min.) | % (max) | MD | ASTM D-1204 | 4.0 | | | |
| | | TD | | 2.0 | | | |
| KINETIC C.O.F. | NT/NT | | ASTM D-1894 | 0.3 - 0.5 | | | |
| SEALING RANGE | °C | | 1 BAR 1 SEC | 120 – 140 | | | |
| SEALING STRENGTH | g/15mm (min) | | - | 200 | | | |
| WETTING TENSION | Dyne/cm (min) | | ASTM D-2578 | 38 | | | |
| OPACITY | % (min) | | ASTM D-589-97 | 75 | | | |
| GLOSS (Angle 45°) | % (min) | | ASTM D-2457 | 45 | | | |
| WVTR (38 °C, 90% RH) | g/m²/24hr (max) | | ASTM F-1249 | 6 | 5 | 4 | 3 |
| O ₂ TR (23 °C, 0% RH) | cc/m²/24hr (max) | | ASTM D-3985 | 1,800 | 1,700 | 1,400 | 1,200 |

DESCRIPTION OF SUPPLY

PAPER CORE I.D. 77 mm (3 in.) 153 mm (6 in.)

ROLL O.D. max. 800 mm

WIDTH RANGE 100 mm - 1,500 mm. (other width on request), Allowance 0, +3 mm

COMBINATION WIDTH 6,000 mm.

LENGTH RANGE STANDARD 4,000 m., 6,000 m. (other length on request)

JOINT maximum 10% per order

Food approval: Complied with US FDA & EU regulations (on request).

Storage condition: Should be kept in dry storage with temperature 30°C - 40°C.

Disclaimer:

The information provided above is accurate to the best of our knowledge. It is however suggested that the customer confirms these values and product compatibility prior to their use. Thai Film Industries PCL offers no guarantees nor accepts any responsibility for the fitness of the product for any particular use. 02/07/18